



## KEMAKOL MARMOR 181

### White flexible middle-bed adhesive

- ▶ White coloured adhesive
- ▶ Extended open time
- ▶ For adhesion with layer thickness 3 - 10 mm
- ▶ For adhesion of transparent and mosaic tiles
- ▶ For adhesion of white marble
- ▶ High adhesion strenghts
- ▶ Excellent adhesiveness on most common substrates (concrete, cementitious stone, brick, existent lining ,...) and suitable on gypsum-cardboards panels and anhydride floor bases (with grounding)
- ▶ Useful on underfloor heating installations
- ▶ Easy to work with and effectiveness
- ▶ Frost-resistant

C2TE



PRODUCT DESCRIPTION	White flexible middle-bed adhesive for adhesion of transparent ceramic tiles and white marble, layer thickness 3 - 10 mm.
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**FIELD OF USE** For adhesion of transparent ceramic tiles, white marble, for special adhesive systems, where white adhesive is required, for adhesion new tiles onto old tiles, for adhesion onto underfl oor heating and gypsum-cardboard panels, for substrates of cast asphalt (indoors), for outdoor and indoor use.

Due to its high adherence, strength and flexibility it can be used on surfaces where common adhesives are not efficient.

PRODUCT PROPERTIES	<ul style="list-style-type: none"> <li>• White coloured adhesive</li> <li>• Extended open time</li> <li>• For adhesion with layer thickness 3 - 10 mm</li> <li>• For adhesion of transparent and mosaic tiles</li> <li>• For adhesion of white marble</li> <li>• High adhesion strenghts</li> <li>• Excellent adhesiveness on most common substrates (concrete, cementitious stone, brick, existent lining ,...) and suitable on gypsum-cardboards panels and anhydride floor bases (with grounding)</li> <li>• Useful on underfloor heating installations</li> <li>• Easy to work with and effectiveness</li> <li>• Frost-resistant</li> </ul>
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## PRODUCT DATA

### BASIC INFORMATION

**Appearance** White powder

**Packing** 25 kg in paper bag (plastificated) / 1200 kg (48 x 25 kg) on pallet

**Storage and expiration date** 12 months from date of production if stored properly in undamaged original sealed packaging in dry and cool conditions. Date of production is printed on packaging.

### TECHNICAL DATA

**Type of product** Cementitious polymer modified adhesive

**Weight of fresh mortar** 1,59 kg/l (at 20°C)

EN 12190:2000

**Bulk density of powder** 1,33 kg/l (at 20°C)

**Grain size** D<sub>max</sub>: 0,355 mm

EN 12192-1:2002

**Layer thickness** from 3 to 10 mm

**Initial tensile adhesion strenght**  $\geq 1$  MPa

EN 1348:2007

**Tensile adhesion strenght after water immersion**  $\geq 1$  MPa

EN 1348:2007

**Tensile adhesion strenght after heat ageing**  $\geq 1$  MPa

EN 1348:2007

**Tensile adhesion strenght after freeze-thaw cycles**  $\geq 1$  MPa

EN 1348:2007

**Slip**  $\leq 0,5$  mm

EN 1308:2007

**Open time after 20 min**  $\geq 0,5$  MPa

EN 1346:2007

**Open time after 30 min**  $\geq 0,5$  MPa

EN 1346:2007

**pH (at +20°C)** 11-13,5

## INSTRUCTIONS FOR USE

**CONSUMPTION** 3-5 kg/m<sup>2</sup> depending on the substrate, floor covering size and application method

**BASE** The substrate has to be equally absorptive, dry, homogenous, solid, supporting, stabile, not frozen (over +5°C), clean and free of dust, oil, grease remains, wax, falling of colour, or dirt. Coatings have to be air dry and the reinforced cement floor base has to be at least 28 days old.

<b>BASE PREPARATION</b>	<p>Before applying the adhesive, anhydride cement floor base (mechanically ground), light concrete, gas concrete and gypsum coatings have to be impregnated with the polymer dispersion KEMACRYL (KEMAGRUND S) diluted with water in the ratio 1:1, for impregnation of compact surfaces is KEMAGRUND A, diluted with water in the ratio at least 1:1, recommended.</p> <p>Surface can be concrete (at least 3 months old), plaster, cement floor base, clinker, lightweight concrete or aerated concrete, cast asphalt or tiles. It is also suitable for terraces, facades and for underfloor and wall heating installations. If it is prepared in advance, surface can also be gypsum plaster, gypsum panels and calcium-sulphate floor base. It is not suitable for wood, metal and artificial materials.</p> <p>Surface has to be sufficiently flat to enable setting of ceramic in cca. 3-10 mm thick layer of adhesive. Bigger unevenness of the floor (0.5-2 cm) is levelled by application of levelling mass LINEA 820 M to the connective coating KEMACRYL, diluted with water in the 1:1 ratio. When setting new ceramic tiles to the existing ones, the existing tiles have to be impeccably attached to the surface (must not sound hollow when knocked on). Before setting, they have to be washed with hot water and detergent to remove grease.</p> <p>Before setting of lining, floor bases with underfloor heating have to be heated and cooled in accordance with heating rules, while cast asphalt surface has to be sandblasted.</p> <p>Surface can change its shape only in a limited amount after lining has been applied. On substrate constructions, which are contracting and extending, lining has to be laid as late as possible. A guideline is that lining can be applied cca. 6 months after the construction on a concrete surface and wall with connected bricks. In substrate constructions, where expected effects are finalised, the aforementioned time limit can be shorter.</p>
<b>MIX RATIO</b>	Approx.: 7,0 l of water per 25 kg of dry mixture
<b>MIX TIME</b>	Mix dry mixture with clean water into a homogenous mass of medium plastic consistency without clods. Leave it to rest for app. 5 minutes to intumesce and remix it again just before the use. Water must not be added to the adhesive that is already in the binding phase.
<b>MIX TOOL</b>	Mix adhesive with electrical mixer with a suitable accessory for mixing in a clean container. Free fall mixers should not be used.
<b>INSTALLATION</b>	<p>Apply a thin adhesive layer on a cleaned surface using a trowel. Apply the next layer to a fresh contact layer using a notched finishing trowel.</p> <p>Ceramic tiles should be pressed into a fresh glue before a film forms on the adhesive.</p> <p>Adhesives in joints should be removed before it dries. By removing the adhesive from the joints the grouting compound can be applied and possible stains on the joints are prevented.</p> <p>If setting tiles on more demanding surfaces (outdoor, pools) and in other areas that require perfect adherence of ceramic tiles, the use of combined procedure is recommended. At the combined procedure the thin-layer adhesive is applied on both surfaces; on the surface to be lined as well as on the back side of the ceramics.</p>
<b>TOOL</b>	For thickness of 5 mm we choose a notched finishing trowel with square shape with teeth depth of 8 to 10 mm or larger, if we needed more thicker adhesive layer (notched finishing trowel with label M1 has semicircular teeth form with width of 20 mm and depth of 12 mm).
<b>CLEANING OF TOOL</b>	Clean tools immediately after the use before adhesive hardens. Hardened material on tools can only be removed mechanically.
<b>USAGE TIME</b>	6 hours
<b>OPEN TIME</b>	approx. 30 minutes

**COAGULATION** Product appropriate for (+20°C):  
 Grouting of wall and floor surfaces after 24 hours  
 Grouting of tile on tile after 36 hours  
 Foot traffic on concrete surfaces after 24 hours  
 Foot traffic on tile on tile after 36 hours  
 Full load after 14 days

## LIMITATIONS

**BASE** +5°C min./ +30°C max.

**TEMPERATURE**

**AIR** +5°C min./ +30°C max.

**TEMPERATURE**

**MATERIAL** +5°C min./ +30°C max.

**TEMPERATURE**

- WARNINGS**
- Times specified in the technical sheet were measured at the temperature of +23°C and relative air humidity of 50 %. Higher temperatures reduce, while lower temperatures prolong those times.
  - Use only recommended amount of water. Use only mixture from undamaged packaging. Do not overdo the layer thickness.
  - Gypsum board panels should be at least 10 mm thickness with maximum moistness of 5%.
  - To achieve later water-resistance under the tiles a layer of Hidrostop Elastik is recommended.
  - Protect freshly installed material from freezing, rain and other weather conditions. The material should not be used at (surface, air, material) temperatures lower than +5°C.
  - It is not necessary to wet the lining before application. When setting natural stone, there is a danger of stone being coloured, so prior test setting is recommended.
  - Due to different working conditions presence of a film on the adhesive should be checked with a finger if membrane is formed on the surface of the applied adhesive.
  - Application of adhesive in direct sun and draught is not allowed.

**Recommendation:** Remains of unhardened/unset material had to be removed in accordance with the legislation.

**Data source:** All technical data in this technical sheet was obtained by laboratory research. Actual data may differ due to different working conditions.

**Local restrictions:** Due to specific local regulations the installed product can differ from country to country. For exact instructions for use a country specific technical sheet should be obtained.

## PROOFS

**NORMS/STANDARDS** In accordance with European standards EN 12004:2007

## SAFETY DATA

Irritating. Contains cement. Irritating to eyes, skin and respiratory tract. In case of eye contact wash thoroughly with water at once and consult a doctor. In case of skin contact flood with a lot of water. Keep away from the reach of children. More data on storage, handling and use of mixture can be found in the safety sheet which contains safety, toxicological and ecological data. Warnings on the original packaging should also be considered.

## LEGAL BASE

Information and recommendations related to use of KEMA products are presented in good faith and believed to be correct. The later is based on our knowledge and experience with the products. Information is supplied upon the condition that products are stored and used according to the recommendations and the persons receiving the same will make their own determination as to its suitability for their purposes prior to use. No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or of any other nature are made hereunder with respect to Information or the product to which information refers. In no event will KEMA be responsible for damages of any nature whatsoever resulting from the use of or reliance upon Information or the product to which Information refers. Nothing contained herein is to be construed as a recommendation to the use any product, process, equipment or formulation in conflict with any patent, and KEMA makes no representation or warranty, expressed or implied that the use thereof will not infringe any patent. All orders fall under current sales and supply conditions. The user should always check the latest technical sheet available upon demand.