



BETONPROTEKT RTF

Micro-reinforced repair mortar with fast increase of strength EN 1504-3: PCC mortar for structural repair, class R4

- ▶ Mortar with fast increase in strength, which enables extremely fast continuation of concrete restoration
- ▶ Possibility of application in one layer up to 40 mm without slip
- ▶ Limited shrinkage
- ▶ High flexural strengths and compressive strengths
- ▶ Machine application with wet procedure



PRODUCT DESCRIPTION	Micro-reinforced, shrinkage controlled, rough and fine repair mortar for vertical and ceiling concrete surfaces, with fast increase in strengths.
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FIELD OF USE Micro-reinforced, thixotropic repair mortar EN 1504-3 PCC mortar for structural repair, class R4:

- Suitable for restoring the original concrete of the structural element (principle 3, procedures 3.1 according to EN 1504-9) with manual application of mortar.
- Suitable for reinforcing concrete structures (Principle 4, Procedure 4.4 according to EN 1504-9) to increase the cross-section and thus the capacity of concrete structures with the addition of mortar.
- Suitable for maintaining or restoring the protection of the reinforcement (principle 7, procedures 7.1 and 7.2 according to EN 1504-9) for thickening of the protective layer above the reinforcement with additional cement mortar or as replacement of contaminated or carbonated concrete.

For restoration of visible damages on the concrete surface (segregation zones, cracks, corroded concrete etc.), for levelling concrete surfaces for restructuring of corners, stairs, edges etc. Layer thickness (one application) min. 6 to max. 40 mm.

PRODUCT PROPERTIES	<ul style="list-style-type: none"> • Mortar with fast increase in strength, which enables extremely fast continuation of concrete restoration • Possibility of application in one layer up to 40 mm without slip • Limited shrinkage • High flexural strengths and compressive strengths • Machine application with wet procedure
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PRODUCT DATA

BASIC INFORMATION

Appearance Grey powder

Packing 25 kg in bag (plastificated) / 1200 kg (48 x 25 kg) on palette

Storage and expiration date 9 months from date of production if stored properly in undamaged original sealed packaging in dry and cool conditions. Date of production is printed on packaging.

TECHNICAL DATA

Type of product Cementitious polymer modified mortar

pH 11-13,5 at 20°C

Grain size Max.: 2 mm

Open time Approx.: 45 min.

Volumetric mass in bulk state 1,40 kg/dm³

Table 1: Characteristic of dry mixture BETONPROTEKT RTF

Characteristic	Testing procedure	Unit	Requirement in accordance with EN 1504-3	Declare value
Colour and appearance	Visually	-		Grey powder
Maximum grain size	-	mm		2,0
Recommended thickness of one layer: - minimum - maximum	-	mm	-	6 40
Content of chloride ions	EN 1015-17		≤ 0,05	≤ 0,05

Table 2: Characteristic of fresh mortar BETONPROTEKT RTF

Characteristic	Testing procedure	Unit	Requirement in accordance with EN 1504-3	Declare value
Mixing water	-	l	-	Approx.: 3,75 - 4,0 l of water per 25 kg
Usage time	-	min	-	Approx. 45 depend on water quantity and temperature
Temperature by application of mortar, substrate and air	-	°C	-	+5 to +30 Optimal: +15 to +25

Table 3: Characteristic of hardened mortar BETONPROTEKT RTF

Characteristic	Testing procedure	Unit	Class	Requirement in accordance with EN 1504-3	Declare value
Compressive strength:					
- 1 day	EN 12190	MPa	R4	-	> 15
- 7 days				-	> 40
-28 days				> 45 (after 28 days)	> 55
Density	EN 12190	kg/m ³	-	-	2100 ± 5%
Bond strength after 28 days	EN 1542	MPa	R4	> 2 (after 28 days)	> 2
Resistance to carbonation	EN 13295	mm	R4	$d_k < \text{ref.concrete}$	$d_k < \text{ref.concrete}$
Modulus of elasticity 28 days	EN 13412	GPa	R4	> 20 (after 28 days)	> 20 (after 28 days)
Capillary absorption	EN 13057	kg/(m ² .h 0,5)	R4	< 0,5	< 0,5
Blocked shrinkage and expansion	EN 12617-4	MPa	R4	> 2	> 2
Reaction to fire		class	R4	A1	A1

SYSTEM DATA

SYSTEM COMPOSITION

BETONPROTEKT K2 Rebar protection and the bonding layer

KEMACRYL, KEMALATEX Polymer dispersion for the bonding bridge (bond old-new)

BETONPROTEKT RTF Rough and fine repair mortar for vertical and ceiling concrete surfaces with high increase of strength

BETONPROTEKT COLOR ACRYL/ELASTIK One component decorative final coating for concrete

Data for usage and consumption of products for concrete restoration and protection are given in technical data sheets.

INSTRUCTIONS FOR USE

CONSUMPTION From 18 to 20 kg/m² for each cm of the layer

BASE Surface has to be solid and clean, free of any kind of dirt, greasy spots and free particles.

BASE PREPARATION Weak bonded particles of concrete, carbonized and with chlorides contaminated concrete must be removed to achieve sound concrete with sandblasting, washing with water under high pressure, using a wire brush or light hammer. Concrete should be removed in some bigger range then damage reinforcing is visible. Rusty reinforcing rods should be cleaned to the shine grade St2 and protected with two coats of cement-based steel reinforcement primer and Bonding Bridge BETONPROTEKT K2. When reinforcing rods are rusted more than 30%, they should be replaced with new ones. Damaged concrete behind reinforcing rods should be completely removed in depth approx. 2 cm. If necessary concrete is additional reinforcing.
Bonding bridge: When applying BETONPROTEKT RTF a bonding primer/bridge is not necessary. In case of more demanding substates, we recommend the use of a proper bonding bridge.

MIX RATIO Approx.: 3,75 - 4,0 l of water per 25 kg of dry mixture

MIX TIME Mix dry mixture with clean water into a homogenous mass of putty-like consistency without clods. Mix only the amounts of BETONPROTEKT RTF that can be applied in 45 minutes. Water must not be added to the mortar that is already in the binding phase.

MIX TOOL Mix mortar in a clean container using suitable electrical mixer. Revolutions in a minute appoint on minimum.

INSTALLATION The repair mortar shall be worked into the prepared pre-wetted substrate between the minimum and maximum layer thicknesses (5-40 mm) and shall be compacted without inclusion of entrapped air pockets using a trowel. Where layers are to be built up to prevent sagging or slumping, each layer should be allowed to stiffen before applying subsequent layers "wet on wet". When layers cannot be applied "wet on wet", or if more than 24 hours between layers apply a bonding primer of KEMACRYL or KEMALATEX, diluted with water 1:1 or BETONPROTEKT K2 and apply repair mortar "wet on wet".

TOOL Choose a trowel.

CLEANING OF TOOL Clean tools immediately after the use before adhesive hardens. Hardened material on tools can only be removed mechanically.

USAGE TIME app. 45 minutes

LIMITATIONS

BASE TEMPERATURE +5°C min./ +30°C max.

AIR TEMPERATURE +5°C min./ +30°C max.

MATERIAL TEMPERATURE +5°C min./ +30°C max.

- WARNINGS**
- Times specified in the technical sheet were measured at the temperature of +23°C and relative air humidity of 50%. With higher temperatures prescribed time can be shortened while prolonged at lower temperatures.
 - Use only recommended amount of water. Use only mixture from undamaged packaging. Do not overdo the layer thickness.
 - Protect freshly installed material from freezing, rain and other weather conditions. The material should not be used at (surface, air, material) temperatures lower than +5°C.
 - Avoid application in direct sun and/or strong wind and/or rain.
 - Apply only to sound, prepared substrates.
 - Do not add additional water during the surface finishing as this will cause discoloration and cracking.
 - It is essential to cure the repair mortar immediately after application for a minimum of 7 days to ensure full cement hydration and to minimise cracking. Use polythene sheeting taped down at the edges or apply an antievaporation compound KEMACURE EKO.

Recommendation: Remains of the unhardened/unset material have to be removed in accordance with the legislation.

Data source: All technical data in this technical sheet was obtained by laboratory research. Actual data may differ due to different working conditions.

Local restrictions: Due to specific local regulations the installed product can differ from country to country. For exact instructions for use a country specific technical sheet should be obtained.

SAFETY DATA

Irritating. Contains cement. Irritating to eyes, skin and respiratory tract. Contact with skin may cause hypersensitivity. In case of eye contact wash thoroughly with water at once and consult a doctor. In case of skin contact flood with a lot of water. Keep away from the reach of children. More data on storage, handling and use of mixture can be found in the safety sheet which contains safety, toxicological and ecological data. Warnings on the original packaging should also be considered.



LEGAL BASE

Information and recommendations related to use of KEMA products are presented in good faith and believed to be correct. The later is based on our knowledge and experience with the products. Information is supplied upon the condition that products are stored and used according to the recommendations and the persons receiving the same will make their own determination as to its suitability for their purposes prior to use. No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or of any other nature are made hereunder with respect to Information or the product to which information refers. In no event will KEMA be responsible for damages of any nature whatsoever resulting from the use of or reliance upon Information or the product to which Information refers. Nothing contained herein is to be construed as a recommendation to the use any product, process, equipment or formulation in conflict with any patent, and KEMA makes no representation or warranty, expressed or implied that the use thereof will not infringe any patent. All orders fall under current sales and supply conditions. The user should always check the latest technical sheet available upon demand.