



# LINEA 803 SL

Self-levelling floor compound, 1-10 mm,  
CT/C25/F6 according to EN 13813



- ▶ With a maximum layer thickness ready for foot traffic after 24 hours
- ▶ For thin-bed levelling
- ▶ For indoor and outdoor use
- ▶ Suitable for underfloor heating
- ▶ Self-levelling
- ▶ Self-flowing
- ▶ High strengths
- ▶ Does not contain casein
- ▶ Due to the special recipe, no spike roller is necessary

**PRODUCT DESCRIPTION** **Self-levelling, casein-free, cement-bound, polymer-enriched floor-levelling compound.**

**FIELD OF USE** For thin-layer levelling of all types of concrete substrates and cement screeds prior to laying the flooring (parquet, wood flooring, ceramic tiles, carpeted floor and all types of PVC floor coverings), layer thickness 1-10 mm, for indoor and outdoor use. In case of installation of floor compound in wet rooms (bathroom, laundry, etc...), it is obligatory to apply cement based waterproof membrane on floor compound, such as HIDROSTOP ELASTIK, HIDROSTOP FLEX, etc...

LINEA 803 SL covers all cracks and unevenness on the surface. Laying of floor linings is faster and simpler. The consumption of adhesive is reduced and durability is prolonged. LINEA 803 SL can be used in all types of objects (housing construction, schools, hospitals, halls, workshops...) because it is free of health damaging additives.

- PRODUCT PROPERTIES**
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  - For indoor and outdoor use
  - Suitable for underfloor heating
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## PRODUCT DATA

### BASIC INFORMATION

**Appearance** Grey powder

**Packing** 25 kg in bag (plastificated) / 1200 kg (48 x 25 kg) on pallet

**Storage and expiration date** 12 months from date of production if stored properly in undamaged original sealed packaging in dry and cool conditions. Date of production is printed on packaging.

### TECHNICAL DATA

**Type of product** Cement-based polymer enriched compound

**Density**

- bulk density: 1,25 kg/l (according to EN 12192-1:2002)
- fresh mortar density: 2,0 kg/l (according to EN 1015-6:1999)
- hardened mortar density: 1,75 kg/l (according to EN 13892-2:2003)

**Grading**  $D_{max}$ : 0,355 mm (according to EN 12192-1:2002)

**pH** 11-13,5 (at 20°C)

**Flexural strength after 28 days**  $\geq 6$  N/mm<sup>2</sup> (F6) EN 13813:2003

**Compressive strength after 28 days**  $\geq 25$  N/mm<sup>2</sup> (C25) EN 13813:2003

**Shrinkage after 28 days** 1,5 mm/m EN 12617-1:2003

**Layer Thickness** 1-10 mm

**Fire-test classification** A1<sub>fl</sub> EN 13501-1: 2007

## INSTRUCTIONS FOR USE

1,5 kg/m<sup>2</sup> for each mm of thickness

**BASE** Surface to which LINEA 803 SL is applied must be of a sufficient solidity, free of dirt, loose particles and water-repellent substances, panel oils and other coatings which prevent adherence. LINEA 803 SL is applied on completely dry bonding primer.

**BASE PREPARATION** The leveling compound is applied after complete drying of the bonding primer - we recommend the use of KEMAGRUND A, which must be diluted with water in a ratio of 1: 1 to 1: 2 (instead of KEMAGRUND A, KEMACRYL can also be used, which must be diluted with water in a ratio of 1 : 1 to 1 : 2).

**MIX RATIO** Approx.: 6,75 l of water per 25 kg of dry mixture

**MIX TIME** Add dry mixture to clean water while constantly mixing until the mixture is completely homogeneous. After the compound swells (app. 2 min.) mix again. LINEA 803 SL levelling compound can be further enriched with KEMACRYL polymer dispersion. 1 litre of KEMACRYL dispersion should be added to 5,75 litres of water. After that 25 kg of LINEA 803 SL dry mixture is added while constantly mixing.

**MIX TOOL** Mix compound in a clean container using suitable electrical mixer.

**INSTALLATION** The substrate must be primed with a suitable bonding primer. The freshly mixed mass is poured in one layer (minimum 1 to maximum 10 mm) and spread evenly with a smooth trowel or a pin leveller. Due to the special recipe, the use of a spike roller is not necessary and it is not recommended for a nicer final appearance. If an additional levelling layer needs to be applied, it is applied when the first layer has already set. The substrate must again be pre-primed, using a suitable bonding primer. Dilatations in the base must be transferred to the final surface. When installing above 5 mm, the mass must be separated from the wall using MUREXIN RS 50 foam edge tape.

**TOOL** Steel trowel 30 - 40 cm length.

**CLEANING OF TOOL** Clean the tools immediately after use. Dry compound can be removed only mechanically.

**USAGE TIME** approx. 30 minutes

**COAGULATION** Ready for foot traffic in 24 hours.  
Linings should be laid after 3 to 4 days.

## LIMITATIONS

**BASE TEMPERATURE** +5°C min./ +30°C max.

**AIR TEMPERATURE** +5°C min./ +30°C max.

**MATERIAL TEMPERATURE** +5°C min./ +30°C max.

- WARNINGS**
- Times specified in the technical sheet were measured at the temperature of 23°C and relative air humidity of 50%. With higher temperatures prescribed time can be shortened while prolonged at lower temperatures.
  - Use only recommended amount of water. Use only mixture from undamaged packaging. Do not overdo the layer thickness.
  - Protect freshly installed material from freezing, rain and other weather conditions. The material should not be used at (surface, air, material) temperatures lower than 5°C.
  - The compound should be protected against rapid drying for at least 3 days after the application in order to provide complete hydration of cement and prevent formation of cracks.
  - Cover the surface with polyethylene foil fastened with self-adhesive tape, or KEMACURE EKO liquid agent for fresh concrete maintenance.
  - The compound should be applied only to healthy and prepared surface.
  - No water should be added when smoothing the surface because discolouration and cracks can occur.

**Recommendation:** Remains of the unhardened/unset material must be disposed in accordance to the local legislation.

**Data source:** All technical data in this technical sheet was obtained by laboratory research. Actual data may differ due to different working conditions.

**Local restrictions:** Due to specific local regulations the installed product can differ from country to country. For exact instructions a country specific technical sheet should be obtained.

## PROOFS

**NORMS/ STANDARDS** In accordance with European standards EN 13813:2003

## SAFETY DATA

Irritating. Contains cement. Irritating to eyes, skin and respiratory tract. Contact with skin may cause hypersensitivity. In case of eye contact wash thoroughly with water at once and consult a doctor. In case of skin contact flood with a lot of water. Keep away from the reach of children. More data on storage, handling and use of mixture can be found in the safety sheet which contains safety, toxicological and ecological data. Warnings on the original packaging should also be considered.



## LEGAL BASE

Information and recommendations related to use of KEMA products are presented in good faith and believed to be correct. The later is based on our knowledge and experience with the products. Information is supplied upon the condition that products are stored and used according to the recommendations and the persons receiving the same will make their own determination as to its suitability for their purposes prior to use. No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or of any other nature are made hereunder with respect to Information or the product to which information refers. In no event will KEMA be responsible for damages of any nature whatsoever resulting from the use of or reliance upon Information or the product to which Information refers. Nothing contained herein is to be construed as a recommendation to the use any product, process, equipment or formulation in conflict with any patent, and KEMA makes no representation or warranty, expressed or implied that the use thereof will not infringe any patent. All orders fall under current sales and supply conditions. The user should always check the latest technical sheet available upon demand.